# Exploitation of Differential Electronic Densities for the Stereoselective Reduction of Ketones Bearing a Masked Amino Surrogate 

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## I. General Information

Analytical grade solvents were used directly without further purification as purchased from commercial sources: chloroform, acetone and tetrahydrofuran from VWR Chemicals; toluene, acetonitrile and concentrated sulphuric acid from Fischer Scientific; dichloromethane and 1,2dichloroethane from Sigma Aldrich. Chiral tethered ruthenium catalyst ( $R, R$ )-1a supplied by Johnson Matthey and (S)-oxiranylanisole [97\% sum of enantiomers] and AD-mix- $\alpha$ from Sigma Aldrich was used directly without further purification. Flash chromatography on silica was conducted on Sigma Aldrich silica gel (technical grade, pore size 60Å, 230-400 mesh, 40-63 $\mu \mathrm{m}$ particle size). Room temperature is defined to be approximately $20^{\circ} \mathrm{C}$.

NMR spectra were recorded on Bruker Avance III HDF 400 and 500 spectrometers. ${ }^{1} \mathrm{H}$ NMR spectra chemical shifts were reported in $\delta \mathrm{ppm}$ relative to chloroform ( $\delta=7.26 \mathrm{ppm}$ ) or tetramethylsilane ( $\delta$ $=0.00 \mathrm{ppm}$ ). Multiplicities were given as: s (singlet), d (doublet), t (triplet), q (quartet) and m (multiplet). The number of protons ( n ) for a given resonance was indicated by nH while coupling constants were reported as $J$ value in Hertz (Hz). ${ }^{13} \mathrm{C}$ NMR spectra chemical shifts were recorded relative to solvent resonance $\left(\mathrm{CDCl}_{3}: \delta=77.26 \mathrm{ppm}\right)$. Optical rotations of optically active alcohols were measured in the specified solution using a 2 dm cell with an Optical Activity Ltd. AA-1000 polarimeter. Chiral HPLC was performed on a Hewlett Packard 1050 HPLC machine incorporating a Diacel CHIRAPAK ${ }^{\circledR}$ IA, IC or Diacel CHIRALCEL OD-H column.

## II. Experimental Section

Synthetic scheme for the preparation of $\alpha$-phthalimyl- $\alpha^{\prime}$-ketoethers 2


## (1) General Procedure A: Preparation of aryl glycidyl ethers

Procedure is adapted and modified from Med. Chem. Res. 2004, 13, 631. Mixture of phenol (ca. 10.0 mmol, 1 equiv.), $\mathrm{K}_{2} \mathrm{CO}_{3}$ (1.2 equiv.) and epichlorohydrin ( 5 equiv.) was refluxed for 5 hours in a round bottom flask. Upon completion, mixture was filtered through Celite and the filter cake washed with excess ethyl acetate. The filtrate was washed with water, the organic layer dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, then subject to rotary evaporation to give the crude product before purification by Kugelrohr distillation.

## (2) General Procedure B: Epoxide ring opening with phthalimide

Procedure is adapted and modified from Tetrahedron: Asymmetry 2008, 17, 1898. To a solution of the epoxide (ca. $10.0 \mathrm{mmol}, 1$ equiv.), phthalimide ( 1.2 equiv.) and isopropyl alcohol (ca. 201 mL ; toluene for alkyl ethers) was added catalytic amount of pyridine ( 0.05 equiv.) before refluxing for 2 hours. The solution was subject to solvent strip under reduced pressure then the residue purified by flash chromatography on silica to afford the desired alcohols.

## (3) General Procedure C: Preparation of $\alpha$-phthalimyl- $\alpha^{\prime}$-ketoethers 2

Procedure is adapted and modified from Tetrahedron: Asymmetry 2007, 18, 1202. A solution of the alcohol (ca. $3.44 \mathrm{mmol}, 1$ equiv.) in acetone ( 5.2 mL ) was cooled in an ice-water bath before the dropwise addition of a solution of chromic acid [prepared from $\mathrm{CrO}_{3}$ ( $4.89 \mathrm{mmol}, 1.45$ equiv.), concentrated sulfuric acid $(0.08 \mathrm{~mL})$ and water $(0.6 \mathrm{~mL})]$. Mixture was removed from the ice bath then stirred at room temperature for 1 hour before dropwise addition of isopropyl alcohol to quench the reaction. The mixture was filtered through Celite and the filter cake washed with excess acetone before subjecting the filtrate to rotary evaporation. The residue obtained is subsequently purified by flash chromatography on silica to give the desired ketone.

## (4) General Procedure D: Epoxide ring opening with alkyl alcohols

Procedure was adapted and modified from Patent number: CN105218324 A. To a round bottom flask containing the alcohol (ca. $10 \mathrm{mmol}, 1$ equiv.) and dichloromethane ( 20 mL ; when $\mathrm{R}=\mathrm{Me},{ }^{\mathrm{i}} \mathrm{Pr}$, neat conditions) was cooled to $0{ }^{\circ} \mathrm{C}$ before the addition of catalytic amounts of $\mathrm{BF}_{3} \bullet \mathrm{OEt}_{2}$ ( 0.01 equiv.). Epichlorohydrin (1.5 equiv.) was subsequently added dropwise over 5 minutes and was allowed to stir for 20 hours at rt. Upon completion, solution was subjected to rotary evaporation to remove volatiles before purification of the crude product by Kugelrohr distillation.

## (5) General Procedure E: Preparation of $\alpha$-phthalimyl- $\alpha^{\prime}$-alkyloxy alcohols

A mixture of halohydrin (ca. $6 \mathrm{mmol}, 1$ equiv.), tetrabutylammonium bromide ( 0.5 equiv.), saturated sodium hydroxide ( 1 equiv.) and toluene (ca. 15 mL ) was stirred at $80^{\circ} \mathrm{C}$ for 1.5 hours. Additional toluene ( 50 mL ) was added before charging with phthalimide (1 equiv.) and the solution refluxed overnight. Upon completion, the solution was subject to solvent strip under reduced pressure then the residue purified by flash chromatography on silica to afford the desired alcohols.

## (6) Preparation of 2-(3-chloro-2oxopropyl)isoindoline-1,3-dione $5 \&$ rac-halohydrin 6 from epichloridrin

Gen. Proc. B Gen. Proc. C


5 and $\mathbf{6}$ are prepared in accordance to General Procedure $\mathbf{C}$ and $\mathbf{B}$ respectively from epichlorohydrin instead of the glycidyl ethers.

## (7) General Procedure F: Chiral tethered Ru/TsDPEN 1a catalyzed asymmetric transfer

 hydrogenation of 2 and 5

To a nitrogen flushed Schlenk tube was charged with ketone 2,5 (0.10-0.20 mmol) and catalyst ( $R, R$ )1a ( $3 \mathrm{~mol} \%$ ) before the addition of equivalent volumes of chloroform and 5:2 formic acid/triethylamine solution (TEAF) such that the total concentration of the ketone is $1 M$ (unless otherwise stated). Reaction is allowed to stir overnight ( $>15 \mathrm{hrs}$ ) at room temperature (ca. $20^{\circ} \mathrm{C}$ )
before quenching with excess saturated sodium bicarbonate solution and subsequently extracting the mixture with ethyl acetate ( $2 \times 3 \mathrm{~mL}$ ). The combined organic layers were concentrated then purified by flash chromatography on silica to afford the desired chiral alcohols.

## (8A) Characterization of compounds - Ketones



2a
Prepared in accordance to General Procedure A-C (white solid, $134 \mathrm{mg}, 48 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $4.72(\mathrm{~s}, 2 \mathrm{H}), 4.85(\mathrm{~s}, 2 \mathrm{H}), 6.95(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.05(\mathrm{t}, 1 \mathrm{H}, J=8 \mathrm{~Hz}), 7.34-7.27(\mathrm{~m}, 2 \mathrm{H}), 7.74-7.90(\mathrm{~m}$, $4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) ( $\left.\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 45.26$ (1C), 72.43 (1C), 114.78 (2C), 122.47 (1C), 123.84 (2C), 130.12 (2C), $132.35(2 \mathrm{C}), 134.45$ (2C), 157.63 (1C), 167.89 (2C), 200.29 (1C); Melting range: $164-166{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{17} \mathrm{H}_{12} \mathrm{NO}_{4}[\mathrm{M}-\mathrm{H}]^{-}: 294.0772$, found 294.0782.


2b
Prepared in accordance to General Procedure A-C (white solid, $28.6 \mathrm{mg}, 28 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 400 \mathrm{MHz}\right): \delta$ $4.84(\mathrm{~s}, 2 \mathrm{H}), 4.91(\mathrm{~s}, 2 \mathrm{H}), 7.14-7.15(\mathrm{~m}, 1 \mathrm{H}), 7.24(\mathrm{~m}, 1 \mathrm{H}), 7.40(\mathrm{t}, 1 \mathrm{H}, J=7 \mathrm{~Hz}), 7.49(\mathrm{t}, 1 \mathrm{H}, J=7 \mathrm{~Hz})$, 7.74-7.90 (m, 7H); ${ }^{13} \mathrm{C}$ (jmod) ( $\mathrm{CDCl}_{3}, 126 \mathrm{MHz}$ ): $\delta 45.30$ (1C), 72.47 (1C), 107.46 (1C), 118.46 (1C), 123.86 (2C), 124.66 (1C), 127.04 (1C), 127.28 (1C), 127.95 (1C), 129.80 (1C), 130.33 (1C), 132.35 (2C), 134.46 (2C), 134.59 (1C), 155.53 (1C), 167.89 (2C), 200.12 (1C); Melting range: $195-198^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{21} \mathrm{H}_{15} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 368.0893 , found 368.0892.


2c
Prepared in accordance to General Procedure A-C (white solid, $267 \mathrm{mg}, 45 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $2.31(\mathrm{~s}, 3 \mathrm{H}), 4.69(\mathrm{~s}, 2 \mathrm{H}), 4.84(\mathrm{~s}, 2 \mathrm{H}), 6.85(\mathrm{~d}, 2 \mathrm{H}, J=9 \mathrm{~Hz}), 7.14(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.74-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) ( $\mathrm{CDCl}_{3}, 126 \mathrm{MHz}$ ): $\delta 20.75$ (1C), 45.27 (1C), 72.65 (1C), 114.60 (2C), 123.82 (2C), 130.52 (2C), 131.80 (1C), 132.35 (2C), 134.42 (2C), 155.58 (1C), 167.89 (2C), 200.57 (1C); Melting range: 166-169 ${ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{15} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 332.0893, found 332.0896.


2d
Prepared in accordance to General Procedure A-C (white solid, $38.5 \mathrm{mg}, 26 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $3.79(\mathrm{~s}, 3 \mathrm{H}), 4.67(\mathrm{~s}, 2 \mathrm{H}), 4.84(\mathrm{~s}, 2 \mathrm{H}), 6.89(\mathrm{~m}, 4 \mathrm{H}), 7.74-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta$ 45.26 (1C), 55.96 (1C), 73.26 (1C), 115.19 (2C), 115.84 (2C), 123.84 (2C), 132.36 (2C), 134.44 (2C), 151.81 (1C), 155.06 (1C), 167.90 (2C), 200.58 (1C); Melting range: $132-134{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{14} \mathrm{NO}_{5}[\mathrm{M}-\mathrm{H}]:$ : 324.0877 , found 324.0879 .


2e
Prepared in accordance to General Procedure A-C (white solid, $43.0 \mathrm{mg}, 7 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $3.82(\mathrm{~s}, 3 \mathrm{H}), 4.70(\mathrm{~s}, 2 \mathrm{H}), 4.84(\mathrm{~s}, 2 \mathrm{H}), 6.52-6.53(\mathrm{~m}, 2 \mathrm{H}), 6.60-6.62(\mathrm{~m}, 1 \mathrm{H}), 7.23-7.24(\mathrm{~m}, 1 \mathrm{H}$, coincide with $\left.\mathrm{CHCl}_{3}\right), 7.74-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 45.25$ (1C), 55.63 (1C), 72.48 (1C), 101.44 (1C), 106.59 (1C), 108.17 (1C), 123.85 (2C), 130.58 (1C), 132.35 (2C), 134.45 (2C), 158.85 (1C), 161.31 (1C), $167.88(2 \mathrm{C}), 200.21(1 \mathrm{C})$; Melting range: $156-158^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{15} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 348.0842, found 348.0839.

$2 f$
Prepared in accordance to General Procedure A-C (white solid, $85.2 \mathrm{mg}, 10 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $3.91(\mathrm{~s}, 3 \mathrm{H}), 4.73(\mathrm{~s}, 2 \mathrm{H}), 4.93(\mathrm{~s}, 2 \mathrm{H}), 6.93-6.97(\mathrm{~m}, 3 \mathrm{H}), 7.04-7.07(\mathrm{~m}, 1 \mathrm{H}), 7.74-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})$ $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 45.35$ (1C), 55.95 (1C), 74.93 (1C), 112.55 (1C), 116.50 (1C), 121.24 (1C), 123.74 (1C), 123.77 (2C), 132.43 (2C), 134.37 (2C), 147.54 (1C), 150.32 (1C), 167.96 (2C), 201.16 (1C); Melting range: $170-173{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{15} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 348.0842 , found 348.0842 .


Prepared in accordance to General Procedure A-C (white solid, $107 \mathrm{mg}, 26 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $3.90(\mathrm{~s}, 6 \mathrm{H}), 4.63(\mathrm{~s}, 2 \mathrm{H}), 5.16(\mathrm{~s}, 2 \mathrm{H}), 6.61(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.04(\mathrm{t}, 1 \mathrm{H}, \mathrm{J}=8 \mathrm{~Hz}), 7.73-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) ( $\mathrm{CDCl}_{3}, 126 \mathrm{MHz}$ ): $\delta 45.69$ (1C), 56.17 (2C), 78.30 (1C), 105.21 (2C), 123.66 (2C), 124.55 (1C), 132.55 (2C), 134.26 (2C), 137.34 (1C), 152.96 (2C), 168.12 (2C), 202.26 (1C); Melting range: 135-136 ${ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{19} \mathrm{H}_{17} \mathrm{NO}_{6} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 378.0948$, found 378.0949.


2h
Prepared in accordance to General Procedure A-C (white solid, $372 \mathrm{mg}, 63 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $4.71(\mathrm{~s}, 2 \mathrm{H}), 4.85(\mathrm{~s}, 2 \mathrm{H}), 6.92-7.34(\mathrm{~m}, 9 \mathrm{H}), 7.75-7.90(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 45.22$ (1C), 73.01 (1C), 115.99 (2C), 118.27 (2C), 121.04 (2C), 123.09 (1C), 123.85 (2C), 129.95 (2C), 132.33 (2C), 134.47 (2C), 151.85 (1C), 153,76 (1C), 158.22 (1C), 167.88 (2C), 200.13 (1C); Melting range: 133$136{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{23} \mathrm{H}_{17} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 410.0999$, found 410.0997.

$2 i$
Prepared in accordance to General Procedure A-C (white solid, $182 \mathrm{mg}, 82 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta$ $4.70(\mathrm{~s}, 2 \mathrm{H}), 4.81(\mathrm{~s}, 2 \mathrm{H}), 6.84(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.45(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.75-7.90(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}\right.$, $126 \mathrm{MHz}): \delta 45.14$ (1C), 72.51 (1C), 114.84 (1C), 116.60 (2C), 123.88 (2C), 132.30 (2C), 132.97 (2C), 134.51 (2C), 156.73 (1C), 167.85 (2C), 199.57 (1C); Melting range: $165-166^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{17} \mathrm{H}_{12} \mathrm{NO}_{4} \mathrm{BrNa}[\mathrm{M}+\mathrm{Na}]^{+}: 395.9846,397.9828$, found $395.9842,397.9823$.


2j
Prepared in accordance to General Procedure D,E,C (white solid, $443 \mathrm{mg}, 83 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right.$ ): $\delta 3.49(\mathrm{~s}, 3 \mathrm{H}), 4.14(\mathrm{~s}, 2 \mathrm{H}), 4.69(\mathrm{~s}, 2 \mathrm{H}), 7.73-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 44.88(1 \mathrm{C})$, 59.87 (1C), 77.01 (1C, coincide with $\mathrm{CDCl}_{3}$ signal), 123.78 (2C), 132.37 (2C), 134.38 (2C), 167.93 (2C), 201.42 (1C); Melting range: $82-85{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{12} \mathrm{H}_{11} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 256.0580$, found 256.0572.


2k
Prepared in accordance to General Procedure D,E,C (white solid, $628 \mathrm{mg}, 72 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right)$ : $\delta 1.24(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=6 \mathrm{~Hz}), 3.67-3.72(\mathrm{~m}, 1 \mathrm{H}), 4.16(\mathrm{~s}, 2 \mathrm{H}), 4.73(\mathrm{~s}, 2 \mathrm{H}), 7.73-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}\right.$, 126 MHz ): $\delta 22.06$ (2C), 45.23 (1C), 73.11 (1C), 73.41 (1C), 123.74 (2C), 132.41 (2C), 134.33 (2C), 168.01 (2C), 202.39 (1C); Melting range: 59-61 ${ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{14} \mathrm{H}_{14} \mathrm{NO}_{4}[\mathrm{M}-\mathrm{H}]:$ : 260.0928 , found 260.0927.


21
Prepared in accordance to General Procedure D,E,C (white solid, $142 \mathrm{mg}, 43 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right)$ : $\delta 4.12(\mathrm{~d}, 2 \mathrm{H}, J=6 \mathrm{~Hz}), 4.19(\mathrm{~s}, 2 \mathrm{H}), 4.72(\mathrm{~s}, 2 \mathrm{H}), 5.28(\mathrm{dd}, 1 \mathrm{H}, J=1,11 \mathrm{~Hz}), 5.36(\mathrm{dd}, 1 \mathrm{H}, J=1,17 \mathrm{~Hz})$, 5.90-5.97 (m, 1H), 7.72-7.88 (m, 4H); ${ }^{13} \mathrm{C}$ (jmod) ( $\left.\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 45.10(1 \mathrm{C}), 72.91(1 \mathrm{C}), 74.46$ (1C), 118.73 (1C), 123.78 (2C), 132.39 (2C), 133.59 (1C), 134.38 (2C), 167.96 (2C), 201.56 (1C); Melting range: $84-86{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{14} \mathrm{H}_{14} \mathrm{NO}_{4}[\mathrm{M}+\mathrm{H}]^{+}: 260.0917$, found 260.0917.


2m
Prepared in accordance to General Procedure D,E,C (white solid, $352 \mathrm{mg}, 76 \%)$ : ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right.$ ): $\delta 2.55(\mathrm{t}, 1 \mathrm{H}, \mathrm{J}=3 \mathrm{~Hz}), 4.30(\mathrm{~s}, 2 \mathrm{H}), 4.31(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=3 \mathrm{~Hz}), 4.72(\mathrm{~s}, 2 \mathrm{H}), 7.73-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})$ $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 45.09$ (1C), 59.11 (1C), 73.79 (1C), 76.51 (1C), 78.35 (1C), 123.77 (2C), 132.35 (2C), 134.38 (2C), 167.89 (2C), 200.73 (1C); Melting range: $98-101{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{14} \mathrm{H}_{11} \mathrm{NO}{ }_{4} \mathrm{Na}$ $[\mathrm{M}+\mathrm{Na}]^{+}: 280.0580$, found 280.0583.


2n
Prepared in accordance to General Procedure D,E,C (white solid, $293 \mathrm{mg}, 39 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right.$ ): $\delta 4.21(\mathrm{~s}, 2 \mathrm{H}), 4.65(\mathrm{~s}, 2 \mathrm{H}), 4.74(\mathrm{~s}, 2 \mathrm{H}), 7.34-7.39(\mathrm{~m}, 5 \mathrm{H}), 7.73-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126\right.$ MHz ): $\delta 45.12$ (1C), 74.03 (1C), 74.50 (1C), 123.79 (2C), 128.23 (2C), 128.51 (1C), 128.90 (2C), 132.38
(2C), 134.38 (2C), 136.94 (1C), 167.95 (2C), 201.39 (1C); Melting range: $100-102{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{15} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 332.0893$, found 332.0897.


20
Prepared in accordance to General Procedure D,E,C (pale yellow oil, $148 \mathrm{mg}, 14 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500\right.$ $\mathrm{MHz}): \delta 4.20(\mathrm{~s}, 2 \mathrm{H}), 4.60(\mathrm{~s}, 2 \mathrm{H}), 4.68(\mathrm{~s}, 2 \mathrm{H}), 6.38-6.40(\mathrm{~m}, 2 \mathrm{H}), 7.46(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=1 \mathrm{~Hz}), 7.73-7.88(\mathrm{~m}$, $4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) ( $\mathrm{CDCl}_{3}, 126 \mathrm{MHz}$ ): $\delta 45.04(1 \mathrm{C}), 65.49(1 \mathrm{C}), 74.07(1 \mathrm{C}), 110.71(1 \mathrm{C}), 110.84(1 \mathrm{C}), 123.77$ (2C), 132.38 (2C), 134.36 (2C), 143.72 (1C), 150.51 (1C), 167.92 (2C), 201.33 (1C); HRMS (ESI) calcd. for $\mathrm{C}_{16} \mathrm{H}_{13} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 322.0686$, found 322.0688 .


5
Prepared in accordance to General Procedure C,B (white solid, $160 \mathrm{mg}, 42 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 400 \mathrm{MHz}\right): \delta$ 4.22 (s, 2H), 4.77 (s, 2H), 7.75-7.90 (m, 4H); ${ }^{13} \mathrm{C}$ (jmod) ( $\left.\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 44.93$ (1C), 46.42 (1C), 123.93 (2C), 132.22 (2C), 134.57 (2C), 167.67 (2C), 195.70 (1C); Melting range: $141-145^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{11} \mathrm{H}_{8} \mathrm{NO}_{3} \mathrm{CINa}[\mathrm{M}+\mathrm{Na}]^{+}$: 260.0085, 262.0055, found 260.0085, 260.0056.

## (8B) Characterization of compounds - Optically active alcohols


(R)-3a

Prepared in accordance to General Procedure F except that [2a]=0.5M, v/v TEAF: $\mathrm{CHCl}_{3}=1: 3$ (white solid, $44.1 \mathrm{mg}, 91 \%$, ee $=73 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 400 \mathrm{MHz}\right): \delta 2.82(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=6 \mathrm{~Hz}), 3.94-4.09(\mathrm{~m}, 4 \mathrm{H}), 4.29-$ $4.33(\mathrm{~m}, 1 \mathrm{H}), 6.92(\mathrm{~d}, 1 \mathrm{H}, J=8 \mathrm{~Hz}), 6.97(1 \mathrm{H}, \mathrm{t}, \mathrm{J}=7 \mathrm{~Hz}), 7.26-7.30\left(\mathrm{~m}, 2 \mathrm{H}\right.$, coincide with $\mathrm{CHCl}_{3}$ signal), 7.72-7.89 (m, 4H); ${ }^{13} \mathrm{C}$ (jmod) (CDCl $\left.{ }_{3}, 126 \mathrm{MHz}\right): \delta 41.52$ (1C), 69.13 (1C), 69.86 (1C), 114.85 (2C), 121.60 (1C), 123.75 (2C), 129.78 (2C), 132.20 (2C), 134.43 (2C), 158.58 (1C), 169.02 (2C); Melting range: 121$123^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{17} \mathrm{H}_{14} \mathrm{NO}_{4}[\mathrm{M}-\mathrm{H}]:$ : 296.0928, found 296.0922; HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=27.5 \mathrm{~min}, \mathrm{t}_{2}=37.1$ $\min ;[\alpha]_{\mathrm{D}}{ }^{27}=+28.32^{\circ}\left(\mathrm{c}=1.01, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Wos } \\ & {[\mathrm{min}]} \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 27.516 | 802.504 | 15.805 | 49.7 | 57.7 | 0.77 |  |
| 2 | 36.704 | 812.321 | 11.604 | 50.3 | 42.3 | 1.07 |  |
|  | Total | 1614.824 | 27.408 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \end{aligned}$ | Height [\%] | $\begin{gathered} \mathrm{wo5} \\ {[\mathrm{~min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 27.532 | 1755.485 | 33.803 | 86.6 | 89.3 | 0.78 |  |
| 2 | 37.084 | 271.368 | 4.031 | 13.4 | 10.7 | 1.06 |  |
|  | Total | 2026.853 | 37.834 | 100.0 | 100.0 |  |  |


$(R)-\mathbf{3 b}$
Prepared in accordance to General Procedure F except that [2b]=0.066M, v/v TEAF: $\mathrm{CHCl}_{3}=1: 28$ (white solid, $24.6 \mathrm{mg}, 92 \%$, ee $=76 \%)$ : ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta 2.90(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=6 \mathrm{~Hz}), 4.00-4.21(\mathrm{~m}, 4 \mathrm{H}), 4.36-$ $4.40(\mathrm{~m}, 1 \mathrm{H}), 7.15-7.89(\mathrm{~m}, 11 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.58$ (1C), 69.12 (1C), 69.92 (1C), 107.21 (1C), 118.86 (1C), 123.77 (2C), 124.13 (1C), 126.71 (1C), 127.08 (1C), 127.89 (1C), 129.46 (1C), 129.80 (1C), 132.20 (2C), 134.45 (2C), 134.63 (1C), 156.52 (1C), 169.05 (2C); Melting range: 164-167 ${ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{21} \mathrm{H}_{17} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 370.1050, found 370.1044; HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=32.9 \mathrm{~min}, \mathrm{t}_{2}=56.2$ $\min ;[\alpha]_{\mathrm{D}}^{32}=+17.30^{\circ}\left(\mathrm{c}=1.00, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{gathered} \text { Area } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Height } \end{aligned}$ $[\%]$ | $\begin{aligned} & \text { WO5 } \\ & {[\mathrm{min}]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 32.408 | 1390.672 | 22.512 | 49.9 | 64.6 | 0.93 |  |
| 2 | 56.228 | 1397.182 | 12.335 | 50.1 | 35.4 | 1.70 |  |
|  | Total | 2787.854 | 34.846 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height | $\begin{aligned} & \text { Area } \\ & {[\%]} \end{aligned}$ | Height | $\begin{aligned} & \text { W05 } \\ & {[\mathrm{min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 32.876 | 4556.694 | 72.846 | 87.9 | 92.6 | 0.93 |  |
| 2 | 56.244 | 627.922 | 5.829 | 12.1 | 7.4 | 1.63 |  |
|  | Tot | 5184.616 | 78.67 | 100.0 | 100.0 |  |  |


(R)-3c

Prepared in accordance to General Procedure F (off-white solid, $31.6 \mathrm{mg}, 95 \%$, ee $=78 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right.$, $500 \mathrm{MHz}): \delta 2.28(\mathrm{~s}, 3 \mathrm{H}), 2.81(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=7 \mathrm{~Hz}), 3.93-4.06(\mathrm{~m}, 4 \mathrm{H}), 4.27-4.31(\mathrm{~m}, 1 \mathrm{H}), 6.81(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=$ $9 \mathrm{~Hz}), 7.07(\mathrm{~d}, 2 \mathrm{H}, J=9 \mathrm{~Hz}), 7.73-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 20.72(1 \mathrm{C}), 41.52(1 \mathrm{C})$, 69.12 (1C), 70.07 (1C), 114.72 (2C), 123.73 (2C), 130.20 (2C), 130.86 (1C), 132.21 (2C), 134.40 (2C), 156.50 (1C), $169.00(2 \mathrm{C})$; Melting range: $108-109{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{17} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 334.1050, found 334.1051; HPLC (Diacel IC column, Hexane:IPA $=82: 18$, detection wavelength: $\lambda=$ 254 nm , flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=29.0 \mathrm{~min}, \mathrm{t}_{2}=43.5 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{26}=+22.84^{\circ}\left(\mathrm{c}=1.02, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | Height [\%] | $\begin{gathered} \mathrm{WO5} \\ {[\mathrm{~min}]} \end{gathered}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 27.972 | 2534.781 | 48.245 | 50.4 | 62.5 | 0.78 |  |
| 2 | 40.784 | 2493.115 | 28.924 | 49.6 | 37.5 | 1.30 |  |
|  | Total | 5027.897 | 77.168 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ \text { [mV.s] } \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \% \end{aligned}$ | Height | $\begin{aligned} & \text { wos } \\ & {[\mathrm{min}]} \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 28.968 | 735.236 | 13.398 | 89.2 | 92.7 | 0.82 |  |
| 2 | 43.520 | 88.863 | 1.057 | 10.8 | 7.3 | 1.29 |  |
|  | Total | 824.099 | 14.455 | 100.0 | 100.0 |  |  |


(R)-3d

Prepared in accordance to General Procedure F (white solid, $38.9 \mathrm{mg}, 88 \%$, ee $=75 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500\right.$ $\mathrm{MHz}): \delta 2.81(\mathrm{~d}, 1 \mathrm{H}, J=6 \mathrm{~Hz}), 3.77(\mathrm{~s}, 3 \mathrm{H}), 3.93-4.05(\mathrm{~m}, 4 \mathrm{H}), 4.26-4.29(\mathrm{~m}, 1 \mathrm{H}), 6.84(\mathrm{q}, 4 \mathrm{H}, J=9 \mathrm{~Hz})$, 7.73-7.88 (m, 4H); ${ }^{13} \mathrm{C}$ (jmod) ( $\mathrm{CDCl}_{3}, 126 \mathrm{MHz}$ ): $\delta 41.51$ (1C), 55.96 (1C), 69.16 (1C), 70.72 (1C), 114.92 (2C), 115.92 (2C), 123.73 (2C), 132.21 (2C), 134.41 (2C), 152.76 (1C), 154.51 (1C), 169.01 (2C); Melting range: $144-147{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{16} \mathrm{NO}_{5}[\mathrm{M}-\mathrm{H}]:$ : 326.1034 , found 326.1035 ; HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}$ ): $\mathrm{t}_{1}=44.3 \mathrm{~min}$, $\mathrm{t}_{2}=64.2 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{27}=+18.31^{\circ}\left(\mathrm{c}=1.02, \mathrm{CHCl}_{3}\right)$.



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { W05 } \\ & {[\mathrm{min}]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 44.296 | 866.546 | 9.944 | 87.6 | 90.9 | 1.32 |  |
| 2 | 64.192 | 122.383 | 0.999 | 12.4 | 9.1 | 1.91 |  |
|  | Total | 988.929 | 10.942 | 100.0 | 100.0 |  |  |


(R)-3e

Prepared in accordance to General Procedure F except that $[\mathbf{2 e}]=0.5 \mathrm{M}, \mathrm{v} / \mathrm{v}$ TEAF: $\mathrm{CHCl}_{3}=1: 3$ (pale brown viscous oil, $30.4 \mathrm{mg}, 88 \%$, ee $=71 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta 2.81(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=5 \mathrm{~Hz}), 3.78(\mathrm{~s}, 3 \mathrm{H})$, 3.94-4.07 (m, 4H), 4.30(m, 1H), 6.47-6.54 (m, 3H), 7.17 (t, 1H, J = 8Hz), 7.73-7.88 (m, 4H); ${ }^{13} \mathrm{C}(\mathrm{jmod})$ $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.54(1 \mathrm{C}), 55.55$ (1C), 69.08 (1C), 69.95 (1C), 101.36 (1C), 106.84 (1C), 107.31 (1C), 123.75 (2C), 130.21 (1C), 132.20 (2C), 134.43 (2C), 159.83 (1C), 161.08 (1C), 169.01 (2C); HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{17} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 350.0999, found 350.1007; HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=51.6 \mathrm{~min}, \mathrm{t}_{2}=104.7 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{26}=$ $+17.47^{\circ}\left(\mathrm{c}=1.01, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & {[\%]} \end{aligned}$ | Height [\%] | $\begin{aligned} & \text { Wo5 } \\ & {[\mathrm{min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 52.012 | 3008.489 | 26.539 | 49.9 | 68.5 | 1.70 |  |
| 2 | 102.176 | 3022.801 | 12.184 | 50.1 | 31.5 | 3.74 |  |
|  | Total | 6031.290 | 38.723 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height | $\begin{aligned} & \text { Area } \\ & {[\%]} \end{aligned}$ | Height [\%] | $\begin{gathered} \mathrm{WO5} \\ {[\mathrm{~min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 51.580 | 5568.857 | 43.571 | 85.6 | 90.8 | 1.92 |  |
| 2 | 104.684 | 934.783 | 4.426 | 14.4 | 9.2 | 3.15 |  |
|  | Total | 6503.640 | 47.997 | 100.0 | 100.0 |  |  |


(R)-3f

Prepared in accordance to General Procedure F (white solid, $40.3 \mathrm{mg}, 92 \%$, ee $=82 \%)$ : ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500\right.$ $\mathrm{MHz}): \delta 3.28(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=5 \mathrm{~Hz}), 3.82(\mathrm{~s}, 3 \mathrm{H}), 3.89-4.14(\mathrm{~m}, 4 \mathrm{H}), 4.28-4.29(\mathrm{~m}, 1 \mathrm{H}), 6.87-6.97(\mathrm{~m}, 4 \mathrm{H}), 7.71-$ $7.87(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) ( $\left.\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.15$ (1C), 56.04 (1C), 68.93 (1C), 72.97 (1C), 112.32 (1C), 116.45 (1C), 121.28 (1C), 122.87 (1C), 123.62 (2C), 132.26 (2C), 134.28 (2C), 148.32 (1C), 150.86 (1C), 168.86 (2C); Melting range: $109-111^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{18} \mathrm{H}_{17} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 350.0999$, found 350.1000; HPLC (Diacel IC column, Hexane:IPA $=82: 18$, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=$ $1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=46.2 \mathrm{~min}, \mathrm{t}_{2}=62.4 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{29}=+12.35^{\circ}\left(\mathrm{c}=1.00, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ \text { [mV.s] } \end{gathered}$ | $\begin{gathered} \text { Height } \\ {[\mathrm{mV}]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \hline \text { WO5 } \\ & {[\mathrm{min}]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 47.780 | 2803.701 | 28.250 | 49.8 | 58.9 | 1.50 |  |
| 2 | 64.916 | 2831.774 | 19.740 | 50.2 | 41.1 | 2.16 |  |
|  | Total | 5635.475 | 47.990 | 100.0 | 100.0 |  |  |



Result Table (Uncal - C: IClarity IWORK2IDA TA|RUCI23_O3_2017[ATH 3\% Cat in CHCIB] PhthNH OH OAr, Ar=2-OMe 18\% IPA, IC -

|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { wos } \\ & {[\mathrm{min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 46.240 | 999.882 | 11.300 | 90.8 | 92.9 | 1.34 |  |
| 2 | 62.384 | 101.544 | 0.869 | 9.2 | 7.1 | 1.81 |  |
|  | Total | 1101.425 | 12.169 | 100.0 | 100.0 |  |  |


(R) -3 g

Prepared in accordance to General Procedure F (white solid, $45.4 \mathrm{mg}, 93 \%$, ee $=90 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500\right.$ $\mathrm{MHz}): \delta 3.76-4.20(\mathrm{~m}, 5 \mathrm{H}), 3.86(\mathrm{~s}, 6 \mathrm{H}), 4.14(\mathrm{brs}, 1 \mathrm{H}), 6.58(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.00(\mathrm{t}, 1 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.70-$ $7.86(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) ( $\left.\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 40.56$ (1C), 56.35 (1C), 68.89 (1C), 76.66 (1C), 105.45 (2C), 123.55 (2C), 124.31 (1C), 132.40 (2C), 134.15 (2C), 137.35 (1C), 153.39 (2C), 168.75 (2C); Melting range: $145-148{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{19} \mathrm{H}_{19} \mathrm{NO}_{6} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 380.1105$, found 380.1108 ; HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=83.4 \mathrm{~min}$, $\mathrm{t}_{2}=96.0 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{24}=-22.64^{\circ}\left(\mathrm{c}=1.02, \mathrm{CHCl}_{3}\right)$.


Result Table (Uncal - C: IClarity IWORK2|DATA|RJC|29_03_2017 [racemic] PhthNH OH OAr, Ar=2,6-OMe 18\% IPA, IC - U-PAD2-

|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { \% \% } \end{aligned}$ | Height [\%] | $\begin{aligned} & \text { W05 } \\ & {[\mathrm{min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 84.692 | 1169.967 | 6.940 | 50.2 | 55.3 | 2.56 |  |
| 2 | 99.196 | 1160.975 | 5.617 | 49.8 | 44.7 | 3.12 |  |
|  | Total | 2330.942 | 12.557 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \\ & \hline \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 83.376 | 139.912 | 0.764 | 5.2 | 6.1 | 2.65 |  |
| 2 | 95.952 | 2538.803 | 11.727 | 94.8 | 93.9 | 3.24 |  |
|  | Total | 2678.715 | 12.491 | 100.0 | 100.0 |  |  |



Prepared in accordance to General Procedure F except that [2h]=0.5M, v/v TEAF: $\mathrm{CHCl}_{3}=1: 3$ (off-white solid, $35.3 \mathrm{mg}, 89 \%$, ee $=66 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 400 \mathrm{MHz}\right): \delta 2.84(\mathrm{~d}, 1 \mathrm{H}, J=6 \mathrm{~Hz}), 3.95-4.08(\mathrm{~m}, 4 \mathrm{H}), 4.29-$ $4.33(\mathrm{~m}, 1 \mathrm{H}), 6.88-7.32(\mathrm{~m}, 9 \mathrm{H}), 7.73-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.50(1 \mathrm{C}), 69.13$ (1C), 70.51 (1C), 115.97 (2C), 117.98 (2C), 120.99 (2C), 122.81 (1C), 123.76 (2C), 129.88 (2C), 132.19 (2C), 134.45 (2C), 151.01 (1C), 154.83 (1C), 158.53 (1C), 169.02 (2C); Melting range: $98-101{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{23} \mathrm{H}_{19} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}: 412.1155$, found 412.1159; HPLC (Diacel OD-H column, Hexane:IPA = 92:8, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=83.2 \mathrm{~min}, \mathrm{t}_{2}=92.8$ $\min ;[\alpha]_{D}{ }^{28}=+12.44^{\circ}\left(c=1.01, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time $[\mathrm{min}]$ | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\% } \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{gathered} \mathrm{WO5} \\ {[\mathrm{~min}]} \end{gathered}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | - 81.796 | 3745.029 | 18.471 | 49.7 | 53.9 | 3.06 |  |
| 2 | 95.300 | 3793.142 | 15.786 | 50.3 | 46.1 | 3.57 |  |
| otal |  | 7538.171 | 34.258 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{aligned} & \text { Height } \\ & \text { [mV] } \end{aligned}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \hline \text { WO5 } \\ & {[\mathrm{min}]} \\ & \hline \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 83.204 | 2085.416 | 11.459 | 17.1 | 24.1 | 2.78 |  |
| 2 | 92.760 | 10143.610 | 36.137 | 82.9 | 75.9 | 4.14 |  |
|  | Total | 12229.026 | 47.596 | 100.0 | 100.0 |  |  |


(R)-3i

Prepared in accordance to General Procedure F except that $[\mathbf{2 i}]=0.25 \mathrm{M}$, v/v TEAF: $\mathrm{CHCl}_{3}=1: 7$ (white solid, $48.7 \mathrm{mg}, 95 \%$, ee $=58 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta 2.84(\mathrm{~d}, 1 \mathrm{H}, J=6 \mathrm{~Hz}), 3.94-4.05(\mathrm{~m}, 4 \mathrm{H}), 4.28-$ $4.30(\mathrm{~m}, 1 \mathrm{H}), 6.79(\mathrm{~d}, 2 \mathrm{H}, \mathrm{J}=9 \mathrm{~Hz}), 7.37(\mathrm{~d}, 2 \mathrm{H}, J=9 \mathrm{~Hz}), 7.74-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right)$ : $\delta 41.46$ (1C), 69.05 (1C), 70.17 (1C), 113.83 (1C), 116.64 (2C), 123.79 (2C), 132.15 (2C), 132.60 (2C), 134.50 (2C), 157.71 (1C), 169.03 (2C); Melting range: $163-166{ }^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{17} \mathrm{H}_{14} \mathrm{NO}_{4} \mathrm{BrNa}$ $[\mathrm{M}+\mathrm{Na}]^{+}: 397.9998,399.9980$, found 398.0001, 399.9981; HPLC (Diacel OD-H column, Hexane:IPA = 88:12, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=33.0 \mathrm{~min}, \mathrm{t}_{2}=39.2 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{28}=$ $+13.49^{\circ}\left(\mathrm{c}=1.01, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height [\%] | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \end{aligned}$ | Compound Name Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 33.460 | 761.107 | 9.588 | 49.1 | 60.1 | 1.19 |  |
| 2 | 38.496 | 788.846 | 6.363 | 50.9 | 39.9 | 1.82 |  |
|  | Total | 1549.953 | 15.951 | 100.0 | 100.0 |  |  |



Result Table (Uncal - C: IClarity|WORK2IDA TA|RUC|16_03_2017 [ATH 3\% Cat in CHCl3] PhthNH OH OAr, Ar=4-Br 12\% IPA, OD-H

|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ \text { [mV] } \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \end{gathered}$ | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 33.032 | 1041.399 | 12.8 | 78. | 83.3 | 1.21 .21 |  |
| 2 | 39.204 | 279.755 | 2.566 | 21.2 | 16.7 | 1.62 |  |
|  | tal | 1321 | 15.3 | 100.0 | 100.0 |  |  |


(R)-3j

Prepared in accordance to General Procedure F (viscous colourless oil, $31.2 \mathrm{mg}, 90 \%$, ee $=77 \%$ ): ${ }^{1} \mathrm{H}$ $\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta 2.64(\mathrm{br} \mathrm{s}, 1 \mathrm{H}), 3.40(\mathrm{~s}, 3 \mathrm{H}), 3.41-3.51(\mathrm{~m}, 2 \mathrm{H}), 3.79-3.91(\mathrm{~m}, 2 \mathrm{H}), 4.08(\mathrm{br} \mathrm{s}, 1 \mathrm{H})$, 7.72-7.87 (m, 4H); ${ }^{13} \mathrm{C}$ (jmod) ( $\mathrm{CDCl}_{3}, 126 \mathrm{MHz}$ ): $\delta 41.40$ (1C), 59.54 (1C), 69.19 (1C), 74.47 (1C), 123.66 (2C), 132.25 (2C), 134.32 (2C), 168.96 (2C); HRMS (ESI) calcd. for $\mathrm{C}_{12} \mathrm{H}_{13} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 258.0737, found 258.0737; HPLC (Diacel IC column, Hexane:IPA = 85:15, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=35.5 \mathrm{~min}, \mathrm{t}_{2}=42.1 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{27}=+18.80^{\circ}\left(\mathrm{c}=0.99, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ \text { [mV] } \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \\ & \hline \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 35.776 | 948.102 | 15.368 | 50.3 | 54.5 | 0.94 |  |
| 2 | 41.424 | 937.264 | 12.807 | 49.7 | 45.5 | 1.11 |  |
|  | Total | 1885.366 | 28.174 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height $[\%]$ | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 35.500 | 6172.639 | 80.418 | 88.3 | 88.3 | 1.16 |  |
| 2 | 42.096 | 817.133 | 10.641 | 11.7 | 11.7 | 1.18 |  |
|  | Total | 6989.773 | 91.059 | 100.0 | 100.0 |  |  |


(R)-3k

Prepared in accordance to General Procedure F (pale brown oil, $37.7 \mathrm{mg}, 76 \%$, ee $=79 \%$ ): ${ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}\right.$, $500 \mathrm{MHz}): \delta 1.14(\mathrm{~d}, 6 \mathrm{H}, J=6 \mathrm{~Hz}), 2.70(\mathrm{~d}, 1 \mathrm{H}, J=6 \mathrm{~Hz}), 3.42-4.04(\mathrm{~m}, 6 \mathrm{H}), 7.71-7.86(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})$ $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 22.16$ (1C), 22.24 (1C), 41.57 (1C), 69.26 (1C), 69.92 (1C), 72.60 (1C), 123.58 (2C), 132.30 (2C), 134.24 (2C), 168.94 (2C); HRMS (ESI) calcd. for $\mathrm{C}_{14} \mathrm{H}_{16} \mathrm{NO}_{4}[\mathrm{M}-\mathrm{H}]:$ : 262.1085, found 262.1080; HPLC (Diacel IC column, Hexane:IPA $=82: 18$, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=$ $1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=17.8 \mathrm{~min}, \mathrm{t}_{2}=19.6 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{26}=+21.16^{\circ}\left(\mathrm{c}=1.01, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [ mV ] | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \end{aligned}$ | Height [\%] | $\begin{gathered} \mathrm{WO5} \\ {[\mathrm{~min}]} \\ \hline \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 17.540 | 4081.560 | 123.656 | 49.8 | 54.0 | 0.50 |  |
| 2 | 19.548 | 4112.538 | 105.529 | 50.2 | 46.0 | 0.59 |  |
|  | Total | 8194.098 | 229.186 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | Height [\%] | $\begin{aligned} & \text { wos } \\ & {[\mathrm{min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 17.780 | 197.481 | 6.884 | 10.6 | 12.7 | 0.45 |  |
| 2 | 19.644 | 1663.910 | 47.131 | 89.4 | 87.3 | 0.5 |  |
|  | Total | 861.3 | 54.016 | 100.0 | 100.0 |  |  |


(R)-3I

Prepared in accordance to General Procedure F except that [2I]=0.5M, v/v TEAF: $\mathrm{CHCl}_{3}=1: 3$ (pale yellow oil, $33.1 \mathrm{mg}, 84 \%$, ee $=78 \%):{ }^{1} \mathrm{H}^{\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): ~} \delta 2.75(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=6 \mathrm{~Hz}), 3.46-4.08(\mathrm{~m}, 7 \mathrm{H})$, 5.16 (dd, $1 \mathrm{H}, J=1,11 \mathrm{~Hz}$ ), $5.25(\mathrm{dd}, 1 \mathrm{H}, J=1,17 \mathrm{~Hz}), 5.83-5.90(\mathrm{~m}, 1 \mathrm{H}), 7.69-7.85(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})$ $\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.47(1 \mathrm{C}), 69.17(1 \mathrm{C}), 72.00(1 \mathrm{C}), 72.62(1 \mathrm{C}), 117.60(1 \mathrm{C}), 123.59(2 \mathrm{C}), 132.22(2 \mathrm{C})$, 134.26 (2C), 134.50 (1C), 168.90 (2C); HRMS (ESI) calcd. for $\mathrm{C}_{14} \mathrm{H}_{15} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 262.1074 , found 262.1075; HPLC (Diacel IA column, Hexane:IPA =97:3, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=$ $1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=53.2 \mathrm{~min}, \mathrm{t}_{2}=61.5 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{31}=+13.44^{\circ}\left(\mathrm{c}=1.02, \mathrm{CHCl}_{3}\right)$.


Result Table (Uncal - C: IClarity|WORK2IDATA|RUCI30_O5_2017 [racemic] PhthNH OH OR, R=CH2-CH=CH2 3\% IPA, IA - U-PAD2-

|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{aligned} & \text { Height } \\ & {[\mathrm{mV}]} \end{aligned}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { Height } \\ & {[\% \%]} \end{aligned}$ | $\begin{gathered} \mathrm{WO5} \\ {[\mathrm{~min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 51.628 | 1912.296 | 14.875 | 49.7 | 59.5 | 1.94 |  |
| 2 | 61.224 | 1931.904 | 10.122 | 50.3 | 40.5 | 2.86 |  |
|  | Total | 3844.200 | 24.997 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ {[\mathrm{mV}]} \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height [\%] | $\begin{gathered} \text { WO5 } \\ {[\mathrm{min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 53.216 | 339.078 | 2.805 | 11.2 | 17.3 | 1.86 |  |
| 2 | 61.520 | 2677.518 | 13.407 | 88.8 | 82.7 | 2.96 |  |
|  | Total | 3016.595 | 16.211 | 100.0 | 100.0 |  |  |


$(R)-3 \mathrm{~m}$
Prepared in accordance to General Procedure F except that $[2 m]=0.5 \mathrm{M}, \mathrm{v} / \mathrm{v}$ TEAF: $\mathrm{CHCl}_{3}=1: 3$ (white solid, $34.7 \mathrm{mg}, 89 \%$, ee $=81 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 400 \mathrm{MHz}\right): \delta 2.43(\mathrm{t}, 1 \mathrm{H}, \mathrm{J}=2 \mathrm{~Hz}), 2.74(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=6 \mathrm{~Hz}), 3.57-$ $4.12(\mathrm{~m}, 5 \mathrm{H}), 4.21(\mathrm{~d}, 1 \mathrm{H}, \mathrm{J}=2 \mathrm{~Hz}), 7.72-7.88(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.45(1 \mathrm{C}), 58.94$ (1C), 69.20 (1C), 71.74 (1C), 75.23 (1C), 79.42 (1C), 123.68 (2C), 132.25 (2C), 134.34 (2C), 168.97 (2C); Melting range: $120-123^{\circ} \mathrm{C}$; HRMS (ESI) calcd. for $\mathrm{C}_{14} \mathrm{H}_{13} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 282.0737, found 282.0737; HPLC (Diacel IC column, Hexane:IPA =84:16, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}$ ): $\mathrm{t}_{1}=40.1 \mathrm{~min}, \mathrm{t}_{2}=53.7 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{30}=+19.97^{\circ}\left(\mathrm{c}=0.99, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height $[\%]$ | $\begin{aligned} & \text { WO5 } \\ & {[\mathrm{min}]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 40.272 | 1919.255 | 26.368 | 49.9 | 58.8 | 1.09 |  |
| 2 | 52.348 | 1925.475 | 18.457 | 50.1 | 41.2 | 1.56 |  |



Result Table (Uncal - C: IClarity IWORK2IDATA|RUCIO9-05_2017[ATH 3\% Cat in CHCI3] PhthNH OH OR, $\mathrm{R}=\mathrm{CHz-C=-CH16} \mathrm{\%} \mathrm{IPA}$,

|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ \text { [mV.s] } \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & {[\%]} \end{aligned}$ | Height | $\begin{aligned} & \text { WO5 } \\ & {[\mathrm{min}]} \end{aligned}$ | Compound |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 40.116 | 5984.035 | 73.649 | 90.7 | 92.0 | 1.22 |  |
| 2 | 53.728 | 615.811 | 6.432 | 9.3 | 8.0 | 1.46 |  |
|  | Total | 6599.846 | 80.081 | 100.0 | 100.0 |  |  |


(R)-3n

Prepared in accordance to General Procedure F except that $[\mathbf{2 n}]=0.5 \mathrm{M}$, v/v TEAF: $\mathrm{CHCl}_{3}=1: 3$ (viscous colourless oil, $32.8 \mathrm{mg}, 99 \%$, ee $=76 \%):{ }^{1} \mathrm{H}_{\left(\mathrm{CDCl}_{3}, 500 \mathrm{MHz}\right): \delta 2.69(\mathrm{br} \mathrm{s}, 1 \mathrm{H}), 3.51-4.11(\mathrm{~m}, 5 \mathrm{H}), 4.56}$ ( $\mathrm{s}, 2 \mathrm{H}$ ), 7.27-7.7.35 ( $\mathrm{m}, 5 \mathrm{H}$, coincide with $\mathrm{CDCl}_{3}$ signal), 7.71-7.86 ( $\mathrm{m}, 4 \mathrm{H}$ ); ${ }^{13} \mathrm{C}(\mathrm{jmod})\left(\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right)$ : $\delta 41.52$ (1C), 69.27 (1C), 72.06 (1C), 73.80 (1C), 123.63 (2C), 128.02 (2C), 128.05 (1C), 128.69 (2C), 132.25 (2C), $134.29(2 \mathrm{C}), 137.94(1 \mathrm{C}), 168.96(2 \mathrm{C})$; $\mathrm{HRMS}(E S I)$ calcd. for $\mathrm{C}_{18} \mathrm{H}_{17} \mathrm{NO}_{4} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 334.1050, found 334.1053; HPLC (Diacel OD-H column, Hexane:IPA $=92: 8$, detection wavelength: $\lambda=$ 254 nm , flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=36.5 \mathrm{~min}, \mathrm{t}_{2}=41.5 \mathrm{~min} ;[\alpha]_{\mathrm{D}}{ }^{27}=+14.24^{\circ}\left(\mathrm{c}=1.03, \mathrm{CHCl}_{3}\right)$.


|  | $\begin{aligned} & \text { Reten. Time } \\ & {[\mathrm{min}]} \end{aligned}$ | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ {[\mathrm{mV}]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height $[\%]$ | $\begin{gathered} \text { WO5 } \\ {[\mathrm{min}]} \end{gathered}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 36.968 | 2144.013 | 27.600 | 49.7 | 55.6 | 1.18 |  |
| 2 | 42.956 | 2167.726 | 22.024 | 50.3 | 44.4 | 1.48 |  |
|  | Total | 4311.739 | 49.624 | 100.0 | 100.0 |  |  |



Result Table (Uncal - C: IClarity IWORK21DATA|RIC123_O5_201才[ATH 3\% Cat in CHCI3] PhthNH OH OR, R=Bn B\% IPA, OD-H -

|  | Reten. Time $[\mathrm{min}]$ | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ \text { [mV] } \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { Height } \\ & \hline \end{aligned}$ $[\%]$ | $\begin{aligned} & \text { Wos } \\ & {[\mathrm{min}]} \\ & \hline \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 36.468 | 499.787 | 7.122 | 12.0 | 17.1 | 1.08 |  |
| 2 | 41.504 | 3674.849 | 34.584 | 88.0 | 82.9 | 1.60 |  |
|  | Total | 4174.637 | 41.706 | 100.0 | 100.0 |  |  |


(R)-30

Prepared in accordance to General Procedure F except that [20]=0.5M, v/v TEAF: $\mathrm{CHCl}_{3}=1: 3$ (pale
 3.76-3.91 (m, 2H), 4.05-4.08 (m, 1H), 4.50 (s, 2H), 6.31-6.32 (m, 2H), $7.37(\mathrm{~s}, 1 \mathrm{H}), 7.71-7.85(\mathrm{~m}, 4 \mathrm{H})$; ${ }^{13} \mathrm{C}$ (jmod) ( $\left.\mathrm{CDCl}_{3}, 126 \mathrm{MHz}\right): \delta 41.42$ (1C), 65.45 (1C), 69.17 (1C), 71.83 (1C), 109.86 (1C), 110.52 (1C), 123.61 (2C), 132.24 (2C), 134.26 (2C), 143.16 (1C), 151.16 (1C), 168.91 (2C); HRMS (ESI) calcd. for $\mathrm{C}_{16} \mathrm{H}_{15} \mathrm{NO}_{5} \mathrm{Na}[\mathrm{M}+\mathrm{Na}]^{+}$: 324.0842, found 324.0838; HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=39.4 \mathrm{~min}, \mathrm{t}_{2}=60.8 \mathrm{~min} ;[\alpha]_{D^{27}}=+16.09^{\circ}$ ( $\mathrm{c}=1.02, \mathrm{CHCl}_{3}$ ).



|  | Reten. Time $[\mathrm{min}]$ | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ {[\mathrm{mV}]} \\ \hline \end{gathered}$ | $\begin{gathered} \text { Area } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{gathered} \text { W05 } \\ {[\mathrm{min}]} \\ \hline \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 39.400 | 11050.228 | 104.490 | 92.1 | 93.0 | 1.61 |  |
| 2 | 60.768 | 952.291 | 7.903 | 7.9 | 7.0 | 1.82 |  |
|  | Total | 12002.519 | 112.394 | 100.0 | 100.0 |  |  |


(R) -6

Prepared in accordance to General Procedure F except that [5] $=0.5 \mathrm{M}$, v/v TEAF: $\mathrm{CHCl}_{3}=1: 3$ (white solid, $26.9 \mathrm{mg}, 92 \%$, ee $=28 \%):{ }^{1} \mathrm{H}\left(\mathrm{CDCl}_{3}, 400 \mathrm{MHz}\right): \delta 2.81(\mathrm{~d}, 1 \mathrm{H}, J=8 \mathrm{~Hz}), 3.60-3.70(\mathrm{~m}, 2 \mathrm{H}), 3.87-4.00(\mathrm{~m}$, $2 \mathrm{H}), 4.15-4.20(\mathrm{~m}, 1 \mathrm{H}), 7.74-7.89(\mathrm{~m}, 4 \mathrm{H}) ;{ }^{13} \mathrm{C}$ (jmod) (CDCl $\left.{ }_{3}, 126 \mathrm{MHz}\right): \delta 41.83(1 \mathrm{C}), 47.53(1 \mathrm{C}), 70.03$ $(1 \mathrm{C}), 123.83(2 \mathrm{C}), 132.09(2 \mathrm{C}), 134.54(2 \mathrm{C}), 168.92(2 \mathrm{C})$; HRMS (ESI) calcd. for $\mathrm{C}_{11} \mathrm{H}_{10} \mathrm{NO}_{3} \mathrm{ClNa}[\mathrm{M}+\mathrm{Na}]^{+}$: 262.0241, 263.0273, found 262.0242, 263.0278; Melting range $=105-106^{\circ} \mathrm{C}$; HPLC (Diacel IC column, Hexane:IPA = 88:12, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}): \mathrm{t}_{1}=25.0 \mathrm{~min}, \mathrm{t}_{2}=29.1$ $\min ;[\alpha]_{\mathrm{D}}{ }^{30}=+6.12^{\circ}\left(\mathrm{c}=1.00, \mathrm{CHCl}_{3}\right)$.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{aligned} & \text { Height } \\ & {[\mathrm{mV}]} \end{aligned}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 24.500 | 556.384 | 12.698 | 49.8 | 53.4 | 0.66 |  |
| 2 | 28.556 | 560.862 | 11.062 | 50.2 | 46.6 | 0.78 |  |
|  | Total | 1117.246 | 23.760 | 100.0 | 100.0 |  |  |



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \end{aligned}$ | Height $[\%]$ | $\begin{aligned} & \mathrm{WO5} \\ & {[\mathrm{~min}]} \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 24.976 | 468.414 | 10.732 | 63.8 | 67.1 | 0.66 |  |
| 2 | 29.052 | 266.006 | 5.257 | 36.2 | 32.9 | 0.78 |  |
|  | Total | 734.420 | 15.989 | 100.0 | 100.0 |  |  |

## (9) Deprotection of phthalimyl alcohol (S)-3a



Phthalimyl alcohol (S)-3a ( $294 \mathrm{mg}, 0.99 \mathrm{mmol}, 1$ equiv.), hydrazine hydrate ( $0.29 \mathrm{~mL}, 5.94 \mathrm{mmol}, 6$ equiv.) was added to ethanol ( 40 mL ) and the solution refluxed for 2 hours. Consequently, the setup was cooled in ice water and white solid formed were filtered off by Celite and the cake washed with excess ethyl acetate. The filtrate was subject to solvent strip under reduced pressure and the residue purified by Kugelrohr distillation to afford (S)-4a (white solid, $142 \mathrm{mg}, 86 \%$ ). Characterization data is consistent with reported literature: Bioorg. Med. Chem. 2012, 20, 5787.

As it was difficult to separate 4a on HPLC, a tert-butyloxycarbonyl (Boc) group was introduced to 4a before attempting to resolve the enantiomers. Procedure for the preparation of 7 a is adopted from Tetrahedron Lett. 2016, 57, 4807. HPLC analysis (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}, \mathrm{t}_{1}=9.6 \mathrm{~min}, \mathrm{t}_{2}=11.3 \mathrm{~min}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}$ ) revealed that deprotection of $(S)$-3a did not affect the optical purity of the derived amino alcohol (S)-4a.

(S)-4a
(S)-7a




|  | Reten. Time [min] | $\begin{aligned} & \text { Area } \\ & \text { [mv.s] } \end{aligned}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \mathrm{wO5} \\ & {[\mathrm{~min}]} \end{aligned}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 11.376 | $2275.251$ | $\begin{array}{r} 89.684 \\ \hline 89.684 \end{array}$ | 100.0 | 100.0 | 0.39 |  |
|  | Total |  | 89.684 |  | 100.0 |  |  |

(10) Determination of absolute configuration (for selected alcohols)


Enantiopure (S)-3a was prepared according to General Procedure B from commercially available (S)-2-oxiranylanisole before analysis by HPLC (Diacel IC column, Hexane:IPA = 82:18, detection wavelength: $\lambda=254 \mathrm{~nm}$, flow rate $=1 \mathrm{~mL} / \mathrm{min}$ )


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{gathered} \text { Area } \\ {[\%]} \\ \hline \end{gathered}$ | Height [\%] | $\begin{gathered} \mathrm{WO5} \\ {[\mathrm{~min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 35.612 | 2675.080 | 37.187 | 100.0 | 100.0 | 1.08 |  |
|  | Total | 2675.080 | 37.187 | 100.0 | 100.0 |  |  |

From the ATH reaction, confirms major enantiomer possess an $R$ configuration.


|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | Height [\%] | $\begin{gathered} \text { W05 } \\ {[\mathrm{min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 27.532 | 1755.485 | 33.803 | 6.6 | 89. | 78 |  |
| 2 | 37.084 | 271.368 | 4.031 | 13.4 | 10.7 | 1.06 |  |
|  | Total | 2026.853 | 37.834 | 100.0 | 100.0 |  |  |



Procedure for the Sharpless dihydroxylation of the aromatic allyl ethers is adopted and modified from Tetrahedron Lett. 1993, 34, 2267, and the subsequent ring closing to give the optically active epoxides follows Tetrahedron 1992, 48, 10515.

## - For alcohol 3 f ( $\mathrm{R}=\mathbf{2 - O M e}$ )

## - Derived from the Sharpless pathway



|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ \text { [mV.s] } \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \\ & \hline \end{aligned}$ | Height | $\begin{gathered} \text { W05 } \\ {[\mathrm{min}]} \\ \hline \end{gathered}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 41.908 | 1502.193 | 19.092 | 75.7 | 81.0 | 1.19 |  |
| 2 | 56.100 | 483.346 | 4.485 | 24.3 | 19.0 | 1.60 |  |
|  | Total | 1985.539 | 23.578 | 100.0 | 100.0 |  |  |

- Derived from the ATH reaction, confirms major enantiomer possess an $R$ configuration.



## - For alcohol $3 g(R=2,6-O M e)$

## - Derived from the Sharpless pathway



Result Table (Uncal - C: IClarity IWORK2IDATA|RUCI29_O6 2017 [Sharpless] (R)-PhthNH OH OAr, Ar=2,6-OMe 18\% IPA, IC -

|  | Reten. Time [min] | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | Height [mV] | $\begin{aligned} & \text { Area } \\ & {[\%]} \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{gathered} \text { W05 } \\ {[\mathrm{min}]} \end{gathered}$ | Compound Name |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 86.480 | 444.266 | 2.621 | 30.6 | 34.5 | 2.54 |  |
| 2 | 100.012 | 1008.281 | 4.973 | 69.4 | 65.5 | 3.03 |  |
|  | Total | 1452.547 | 7.594 | 100.0 | 100.0 |  |  |

- Derived from the ATH reaction, confirms major enantiomer possess an $R$ configuration.


|  | Reten. Time $[\mathrm{min}]$ | $\begin{gathered} \text { Area } \\ {[\mathrm{mV} . \mathrm{s}]} \end{gathered}$ | $\begin{gathered} \text { Height } \\ {[\mathrm{mV}]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { Area } \\ & \text { [\%] } \end{aligned}$ | $\begin{gathered} \text { Height } \\ {[\%]} \\ \hline \end{gathered}$ | $\begin{aligned} & \text { wos } \\ & {[\mathrm{min}]} \end{aligned}$ | $\begin{gathered} \text { Compound } \\ \text { Name } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 83.376 | 139.912 | 0.764 | 5.2 | 6.1 | 2.65 |  |
| 2 | 95.952 | 2538.803 | 11.727 | 94.8 | 93.9 | 3.24 |  |
|  | Total | 2678.715 | 12.491 | 100.0 | 100.0 |  |  |

## III. NMR Spectra




 $\stackrel{\text { n }}{\stackrel{\sim}{\sim}}$



$\begin{array}{lllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70\end{array}$


## 

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\(\begin{array}{ll}\stackrel{\circ}{n} \\ \stackrel{\rightharpoonup}{\circ} \\ \dot{1} & \stackrel{\rightharpoonup}{+} \\ i\end{array}\)
```


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|  |  | ¢ | ¢ |
| :---: | :---: | :---: | :---: |
|  | \| | ¢ | \| |






|  | 구융 | $\stackrel{\square}{+}$ |
| :---: | :---: | :---: |
| $\underbrace{\text { i-riviriainijio }}$ | ¢ |  |











21


$\begin{array}{llllllllllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70 & 60 & 50 & 40 & 30 & 20 & 10 & \mathrm{ppm}\end{array}$

|  |  | 呂号皆 |
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(R)-3a







$\begin{array}{lllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70\end{array}$




$\begin{array}{llllllllllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70 & 60 & 50 & 40 & 30 & 20 & 10 & \mathrm{ppm}\end{array}$
응

(R)-3i


$\begin{array}{llllllllllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70 & 60 & 50 & 40 & 30 & 20 & 10 & \mathrm{ppm}\end{array}$


$(R)-3 \mathbf{k}$




$\begin{array}{llllllllllllllllllllll}210 & 200 & 190 & 180 & 170 & 160 & 150 & 140 & 130 & 120 & 110 & 100 & 90 & 80 & 70 & 60 & 50 & 40 & 30 & 20 & 10 & \mathbf{p p m}\end{array}$



$(R)-3 I$






(R)-30




(R)-6




